

ASSEMBLY HISTORICAL RECORD

CHAP. N° 65

PART.

NOTICE : WHEN THIS ASSY IS RETURNED FOR ANY REASON TO AN AGUSTA GROUP FACILITY, PLEASE SEND THIS FORM UPDATED

ASSEMBLY NAME	DAMPER ASSY	PART N°	109-0101-06-3	SERIAL N°	2220	ASSEMBLY DATE	3/90	RETIREMENT LIFE (1200 REV/HOURS)
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[illegible]

1. Applying National Aviation
Authority/Country:

FAA/UNITED STATES

AUTHORIZED RELEASE CERTIFICATE

3. Form Tracking Number:

308050

4. Organization Name and Address: *dij technologies*

257 Helicopter Circle

Corona, California 92880-2532

5. Work Order/Contract/Invoice
Number:

308050

6. Item: 7. Description: 8. Part Number: 9. Eligibility:*

10. Quantity:

11. Serial/Batch Number:

12. Status/Work:

1 MAIN ROTOR DAMPER

109-0101-06-3

N/A

1

2220

OVERHAULED

13. Remarks:

OVERHAULED IN ACCORDANCE WITH MANUFACTURER'S DATA IN CMM 109-0101-06-3 Rev 1 dated 15Nov94
ON 22 NOVEMBER 2010 BY TECHNICIAN(S) FT004 & FT008.
TSN: 1347.5 hrs; TSO: 0.0 hrs

CUSTOMER: CIAC

PURCHASE ORDER: 102143718028MS; MFR PART NUMBER: 2-3584

dij technologies certifies that the work specified in blocks 12/13 was carried out in accordance with EASA Part-145, and with respect to that work, the component is considered ready for release to service under EASA Part-145 Approval Number: "EASA.145.4611"

14. Certifies the items identified above were manufactured in conformity to:

☐ Approved design data and are in condition for safe operation.

☐ Non-approved design data specified in Block 13.

19. ☒ 14 CFR 43.9 Return to Service

☒ Other regulation specified in Block 13

Certifies that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.

15. Authorized Signature:

16. Approval/Authorization No.:

20. Authorized Signature:

21. Approval/Certificate No.:

QKXR998L

17. Name (Typed or Printed):

18. Date:

22. Name (Typed or Printed):

23. Date:

J.G. RUSK

22-Nov-10

User/Installer Responsibilities

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.

Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

DATE ISSUED:

14-Sep-10

dry technologies

S.O.: 308050

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CUSTOMER MATERIAL RECEIVING INSPECTION REPORT

☐ REPAIR ☒ OVERHAUL ☐ MODIFICATION ☐ TEST ONLY ☐ EXCHANGE ☐ WARRANTY

RECEIVED UNIT 109-0101-06-3 NAME: MAIN ROTOR DAMPER S/N: 2220
REV: NAME: S/N: 2220
SHIPPED UNIT: REV: NAME: S/N: 2220

RETURNED FROM: CIAC REF. P/O: 102143718028MSG
ON DATE: 19-Aug-10 MFG P/N: 2-3584

Certification Requirements: ☐ FAA Tag ☐ EASA/8130 ☒ Data/Elig: CMM 109-0101-06-3 Rev 1 dated 15Nov94

Customer Report: Hard landing - revised to OH 14Sep10
New Unit Price: Job Cost Coding: AG
Qty. Part Number Description Price Total
-- SEE PARTS PULLED LISTINGS --

Elig Technicians: FT004, KC005, KC007, FT007, FT009, FT008, FT003
Our Inspection Shows *

16 SEP 10 - SPARKS AND SPARK PLUGS HAVE CORROSION. 3584-6 BEARING IS OVERSIZE. 3584-45 BEARING IS OVERSIZE. SEPARATE HAS CRACKS. ALUMINUM SCREWS ON BEARING. *AL* *3584-45* *3584-6*

Work Accomplished *

2 SEP 10 - DISASSEMBLED DAMPER FOR OVERHAUL. CLEANED PARTS AS NECESSARY. REASSEMBLED DAMPER TO A SERVICEABLE CONDITION. INSPECTED PARTS FOR RSE. PARTS RETURNED FROM NOT FOR RSE. *AL* *3584-45* *3584-6*

11 MAY 10 - REPAIRS MADE FOR MAIN ROTOR REMEDIATION DAMPER. ROTO FOR TEST. *AL* *3584-45* *3584-6*

16 NOV 10 TEST OK *AL* *3584-45* *3584-6*

17 NOV 10 - WORKING COMPLETED. RETURNED FOR PART. *AL* *3584-45* *3584-6*

23 NOV 10 - FINAL OPERATOR INSPECTION. *AL* *3584-45* *3584-6*

The component identified on this work order was repaired and inspected in accordance with current regulations of the Federal Aviation Agency and is approved for return to service. Pertinent details of the repair are on file at this repair station under work order number 308050 by the following Authorized Representative: *308050* Date *16 Nov 10*

257 Helicopter Circle, Corona, CA 92880-2532 #QKXK998L
Phone: (951) 372-2870 Fax: (951) 372-2876

Repaired by *B. Lange* *11/11/10*
Tested By *B. Lange* *16 NOV 10*
Inspected By *B. Lange* *23 Nov 10*
KL009 For additional space, use reverse side

PICKING SHEET

ORDER NUMBER: 0308050
 CUSTOMER NO: 00-4138312
 ORDER DATE: 19Aug-10

SOLD TO: CIAC S.A.
 Av. Calle 26 No. 103 - 08
 Entrada No. 1 Interior 2
 Bogota D.C -Columbia
 SHIP TO: CIAC S.A.
 Av. Calle 26 No. 103 - 08
 Entrada No. 1 Interior 2
 Bogota D.C -Columbia

CONFIRM TO: Juan Camilo Gonzalez L.

CUSTOMER P.O. SHIP VIA F.O.B CORONA, CA
 103125029028MSG TBD
 TERMS CASH IN ADVANCE

PART NUMBER/ DESCRIPTION	ORDERED	SHIPPED	BACK ORD
R 109-0101063 DAMPER INERTIA S/N 2220 ITEM 6 OF WORK ORDER NO. 103125029-028-MSG-OTR	1	1	0

Packed by dry 30 units
 SN/PN Verified